



Dart Hawkesbury
1270 Aberdeen St
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D4775-041

Job Sheet 168107



Part No: D4775-041

Job Qty: 6 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: GLOSS BLACK

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/25/17	0.00	0.00	Start Up Stores/Pkg1		
110	Packaging	6 pcs		11/25/17	0.00	0.00	Packaging1		
120	Small Fab	6 pcs		11/27/17	0.00	2.49	Small Fab		
130	QC	6 pcs		11/27/17	0.00	0.00	QC5		
140	Packaging	6 pcs		11/27/17	0.00	0.00	Packaging3	17 357	
150	QC21-SA	6 Ea		11/27/17	0.00	0.00	QC21		
Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL Descriptions: BATCH: 138400 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)									

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-10A 64	12	244	0	0
	D4775-1 357	6	9	0	0
	D4776-1 114	6	10	0	0
	D4776-5	24	59	0	0
	D4777-1	6	10	0	0
	MS21042L3	12	1,328	0	0
	MS21209-F615	6	65	0	0

Part Specifications

Specifications could not be found.

D4776-1 5010806
D4775-1 5009405
AN3-10A Fm 136787-1
D4776-5 F 165750 9x +1 5014805
D4776-5 F 164945 14x
MS 21209-F615 Fm 137878-1 3x 5006930 3x
M 21042L3 H 136665 5006902
D 4777-1 F 165757 1x
D 4777-1 5010674 5x

Plex 11/9/17 2:43 PM dart.poulin.mario

DQA: _____ Date: _____		QA Closed: _____ Date: _____	
WORK ORDER NON-CONFORMANCE / UPDATE			
Work Order update only ☐			
DART AEROSPACE			
AGAINST DEPARTMENT/PROCESS		DISPOSITION	
☐ Engineering ☐ Quality ☐ Other	☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab	☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved
Date: _____ Step #: _____ QTY Effective: _____		Date: _____	
MRB (QS1042) Approval		Description Work Order Deviation	
Completed By		Disposition	
Lead hand / Supervisor Approval Verification		Part No. _____ NCR No. _____ Work Order: _____	
PART NO: D4775-041 Revision: Operation: Change No:		Start up Operation Mfg Date: 11/28/17 Job No: 168107	
QC / QA Coordinator Approval		Strut Assembly	
			
DART AEROSPACE S014924			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Misaligned/off center Fit/Function Mislabeled Finish Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioned Wrong		Instructions Incomplete/Unclear Drill Holes Marks/Chatter Wave/	
Turning Sequence Misread		OTHER :	
Root Cause			
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified			
No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due			
Press Bend Centre Crack Crimp Cuffs Crush Heat T Wave/			